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Manuel

SERIAL NO.: 10/561,540

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## AMENDMENTS TO SPECIFICATION

## In the Specification:

On page 5, line 20, please replace the paragraph starting in line 20 and ending in line 24 as follows:

--c. distilling the <u>permeate</u> retentate, at atmospheric or reduced pressure, leading to a top stream rich in ethanol and a bottom stream of dealcoholized permeate;--